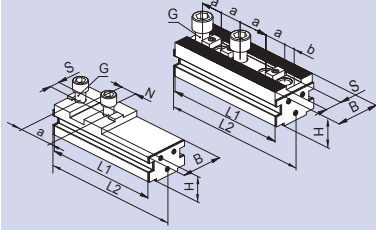


# GBK-B-2G



**Hard base jaws with sealing for SMW-AUTOBLOK HG-B-2G quick jaw change chucks**

■ Modular straight serration System SMW

## GBK-B-2G Tongue & groove

Type	Id. No.	B	H	L1	L2*	N	S	G	a	kg/ Set
GBK-B-2G 630	162316	75	57	199.5	209.7	30	18	M16	60	15.89
GBK-B-2G 800	162319	75	57	283.2	293.4	30 (2x)	18	M16	2 x 60	22.20

## GBK-BD-2G Inch serration

Type	Id. No.	B	H	L1	L2*	N	S	G	a	b	kg/ Set
GBK-BD-2G 630	162462	75	61	199.5	209.7	3/32" x 90°	25.5	M20	38+38+52+38	16.75	18.66
GBK-BD-2G 800	162463	75	61	283.5	293.7	3/32" x 90°	25.5	M20	38+38+38+60.7+38+38	16.25	25.85

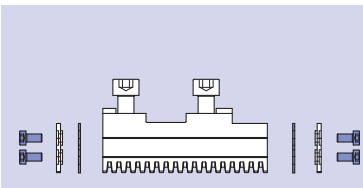
## GBK-BA-2G Tongue & groove American Standard

Type	Id. No.	B	H	L1	L2*	N	S	G	a	kg/ Satz
GBK-BA-2G 630	162315	75	57	199.5	209.7	19.02	12.7	3/4-10	76.2	16.74
GBK-BA-2G 800	162349	75	57	283.2	293.4	19.02 (2x)	12.7	3/4-10	2 x 76.2	23.60

## GBK-BM-2G Metric serration

Type	Id. No.	B	H	L1	L2*	N	S	G	a	b	kg/ Set
GBK-BD-2G 630	162464	75	61	199.5	209.7	3x60°	25	M20	60+60	16.75	19.16
GBK-BD-2G 800	162465	75	61	283.5	283.7	3x60°	25	M20	60+60+70.5+60	16.75	26.41

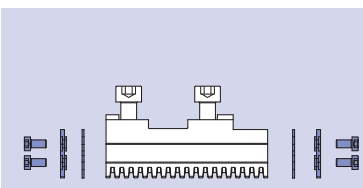
\* Dimension incl. seals, cover and screws



**Seal kit for hard base jaws**  
**GBK-B-2G | GBK-BD-2G | GBK-BA-2G | GBK-BM-2G**

■ Consisting of seals (6 pieces) and mounting screws (12 pieces)

Type	Id. No.	SMW-AUTOBLOK
GBK-B-2G 630	207673	HG-B-2G 800
GBK-B-2G 800	207673	HG-B-2G 1000



**Mounting kit for hard base jaws**  
**GBK-B-2G | GBK-BD-2G | GBK-BA-2G | GBK-BM-2G**

■ Consisting of seals (6 pieces), covers (6 pieces) and mounting screws (12 pieces)

Type	Id. No.	SMW-AUTOBLOK
GBK-B-2G 630	207674	HG-B-2G 800
GBK-B-2G 800	207674	HG-B-2G 1000

**Advice:** Existing master jaws still can be used without seals. A small modification made to the master jaws and a mounting kit can upgrade existing master jaws to become 2 G master jaws (instruction for the rework on request).