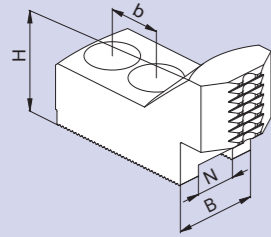


# GSG-D



## Hard roughing jaws for bar work

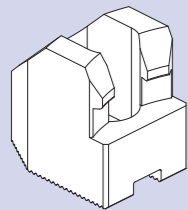
- Inch serration 1/16" x 90° or 3/32" x 90°
- Serration ground

Type	Id. No.	Clamping range Ø	B	H	N	Serration	b for ISO 4762	kg/ Set	SMW-AUTOBLOK
GSG-D 165 <sup>1</sup>	091343	15-40	30	40	14	1/16" x 90°	20 M10	1.06	HFKN-D 165 SP/STP 160 AN/AL/BH/HB-D 165* BHD-FC 165* PB/PBI/RC-D 165* AP/NT-D 170* BB-D 175* HYND-S 180*
GSG-D 200 <sup>2</sup>	091344	15-50	35	45	17	1/16" x 90°	22 M12	1.50	HFKN-D 210 SP/STP 200/240 AN/AL/BH/BB-D 210 BHD-FC 210 CC 240Z HB/PB/PBI/RC-D 210 AP/APL/NT-D 215 AP/APL/NT-D 260* HYND-S 210/226
GSG-D 250 <sup>3</sup>	091345	20-70	45	50	21	1/16" x 90°	28 M16	2.69	HFKN-D 260/315 SP/STP 280 SP/SP-L 350 AN/AL/BH/BB-D 250* AN/AL/BH/BB-D 315* BHD-FC 250/315* RC-D 250/305/400* CC 350Z HB/PB/PBI-D 250/315* AP/APL/NT-D 315* HYND-S 250/315/400*
GSG-D 400 <sup>4</sup>	091346	40-100	55	60	25.5	3/32" x 90°	35 M20	7.78	HFKN-D 400/500 AP/AP-L/NT-D 400* BB-N 400/470/500/600 BB-N ES 400/470/500/600 BB-EXL(SC)2G 510/660 AN/AL/BB-D 400 BH-D 400/450/500/630/800 BHD-FC 400/500/630 IN/IL-D 500/630/800 HYDL-S 500/630/800

- \* With single T-nuts only  
<sup>1</sup> Clamping range valid for chuck Ø 165  
<sup>2</sup> Clamping range valid for chuck Ø 210  
<sup>3</sup> Clamping range valid for chuck Ø 260  
<sup>4</sup> Clamping range valid for chuck Ø 400

Autoblok	Forkardt	Röhm	Schunk
GHD-FC 165 GHDN 165			TP 160
ODL 200 ODN 200/220 HDL 200 HDN 200/220 GHD/FC 210 GHDN 210 HDB 220 CD 200 210 RCD	QLK/QLC 200 QLK/QLC-KS/LS 200 QLC-AG 200 NH/NHF 200 KL/KT/KTG/KTN/KS-PS 200 KS 200/250 KSF 200 KGH/KGHF/KTH 200 KG/KP 200 LVE 200	KFD/KFD-HF 200 KFH/KFH-F/KFH-G/KFH-NC 200 KFD-AF 200 KFD-HE 210 SPD/SPO 215 LVE 200	TH/THF/HSL 210 ROTA NCD 210 ROTA NC/ROTA NCF/ROTA NCO 210 KFD-HE 210 plus 210/250 ROTA TP 200 TP 200
ODL 250/315/400 ODN 250/315/400 HDL 250/315/400 HDN 200/315/400 GHD/FC 250/305/400 GHDN 250/315/400 HDB 300 CD 250/315-65/315-85 250 RCD 305 RCD	QLK/QLC 250/315 QLK/QLC-KS 315/400 QLK/QLC-LS 250/315 QLC-AG 250/315 KG/KT/KP/KTG/KTN/KTGF 250/315 KLNC/NH/NHF 250/315 KS 315/400 KSPS 250/300 KSH/KSHF 250/315/400 HF315 LVE315	KFD/KFD-HF 250/315 KFH/KFH-F/KFH-G/KFH-NC 250/315 KFD-AF 250/315 KFD-HE 254/315 KFL 315/400 SPD/SPO 300 LVE 250/305/315	TH/THF/HSL 250/315 ROTA NC/ROTA NCD 250/315 ROTA NCF 250/315 ROTA NCO 260/315 ROTA NCK plus 315 ROTA TP 250/315 TP 250/315
	QLK/QLC 400 NH/NHF 400/500/630 KT/KTGF 400/500/630 KS 500/630 KG/KL/KP/KLNC 400/500 KSHF 630 KSH 500 KSL 630 KSPS 400 LVE 400/500/630/800	KFD 400/500/630/800 KFD-HF 400/500/630 KFD-HS 400/500 KFD-HE 400 KFH/KFH-F/KFH-G/KFH-NC 400/500 KFL 500/600 KFD-HE 400 LVE 400/500/630/800/1000	TH/THF 400/500 HSL 400 HSG 400/500 ROTA NC/ROTA NCD 400/500 ROTA NCF/ROTA NCO 400/500

# GFB-D

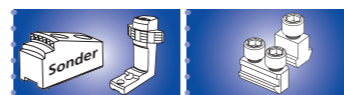


## Hard top jaws for GF-80

- Inch serration 1/16" x 90°
- Serration ground

Type	Id. No.	Clamping range Ø	B	H	N	Serration	b for ISO 4762	kg/ Set	SMW-AUTOBLOK
GFB-D 1	016348	5-25	25	39	10	1/16" x 90°	M8	0.64	GF 80
GFB-D 2	016349	25-45	30	39	10	1/16" x 90°	M8	0.62	GF 80
GFB-D 3	016350	45-65	30	39	10	1/16" x 90°	M8	0.53	GF 80
GFB-D 4	016351	65-80	30	39	10	1/16" x 90°	M8	0.47	GF 80
GFB-D 5	016352	80-100	30	39	10	1/16" x 90°	M8	0.51	GF 80

Autoblok	Forkardt	Röhm	Schunk
		GF 80	
		GF 80	
		GF 80	
		GF 80	
		GF 80	



SMW-AUTOBLOK 35, 184, 186  
 SMW-AUTOBLOK 63