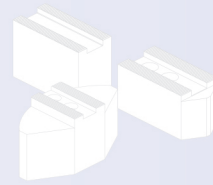


0

Soft top jaws

Steel | Aluminium
Inch serration
1/16" x 90° or 3/32" x 90°

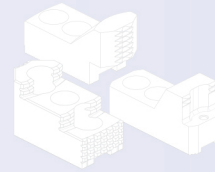


Page 7

1

Hard top jaws

Inch serration
1/16" x 90° or 3/32" x 90°

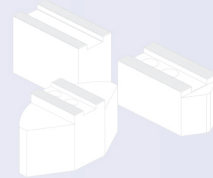


Page 27

2

Soft top jaws

Steel | Aluminium
Metric serration
1.5 x 60° or 3 x 60°

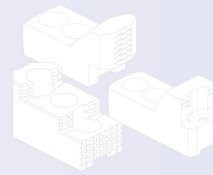


Page 37

3

Hard top jaws

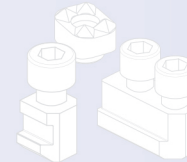
Metric serration
1.5 x 60° or 3 x 60°



Page 53

4

**T-Nuts
Grippers**

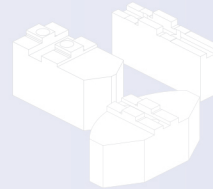


Page 63

5

Soft top jaws

Tongue & groove

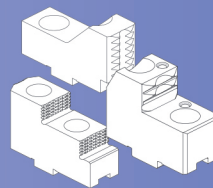


Page 81

6

Hard top jaws

Tongue & groove

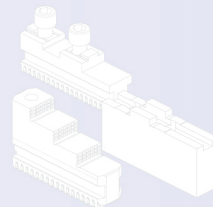


Page 95

7

Quick jaw change

For manual and power chucks
straight modular serration System SMW

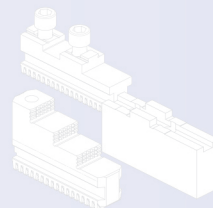


Page 109

8

Quick jaw change

For manual and power chucks
helix modular serration System Forkardt



Page 149

9

Special jaws | Boring rings
Cleaning plate | Gripping force tester
Repair service | Calculations



Page 183

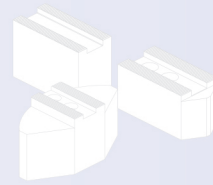
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Soft top jaws

Steel | Aluminium

Inch serration

1/16" x 90° or 3/32" x 90°



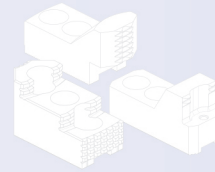
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1

Hard top jaws

Inch serration

1/16" x 90° or 3/32" x 90°



Page 27

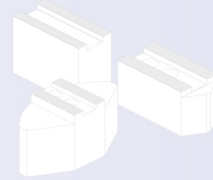
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Soft top jaws

Steel | Aluminium

Metric serration

1.5 x 60° or 3 x 60°



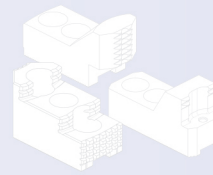
Page 37

3

Hard top jaws

Metric serration

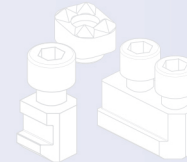
1.5 x 60° or 3 x 60°



Page 53

4

**T-Nuts
Grippers**

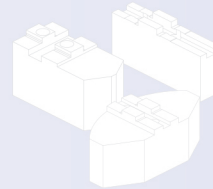


Page 63

5

Soft top jaws

Tongue & groove

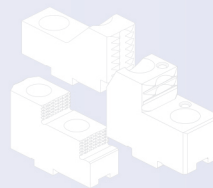


Page 81

6

Hard top jaws

Tongue & groove

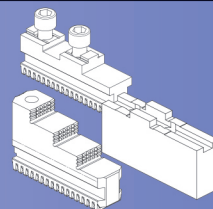


Page 95

7

Quick jaw change

For manual and power chucks
straight modular serration System SMW

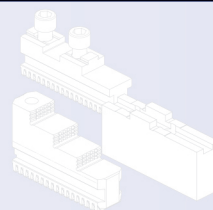


Page 109

8

Quick jaw change

For manual and power chucks
helix modular serration System Forkardt



Page 149

9

Special jaws | Boring rings
Cleaning plate | Gripping force tester
Repair service | Calculations

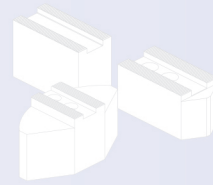


Page 183

0

Soft top jaws

Steel | Aluminium
Inch serration
1/16" x 90° or 3/32" x 90°

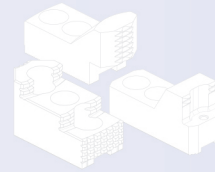


Page 7

1

Hard top jaws

Inch serration
1/16" x 90° or 3/32" x 90°

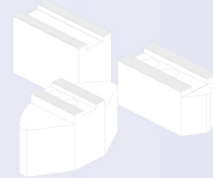


Page 27

2

Soft top jaws

Steel | Aluminium
Metric serration
1.5 x 60° or 3 x 60°

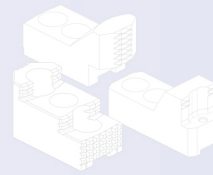


Page 37

3

Hard top jaws

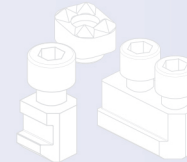
Metric serration
1.5 x 60° or 3 x 60°



Page 53

4

**T-Nuts
Grippers**

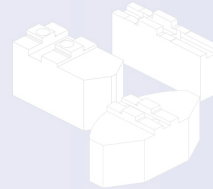


Page 63

5

Soft top jaws

Tongue & groove

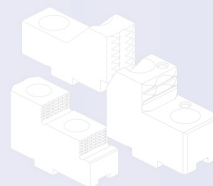


Page 81

6

Hard top jaws

Tongue & groove

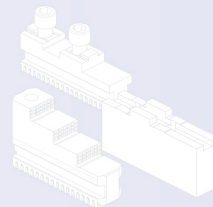


Page 95

7

Quick jaw change

For manual and power chucks
straight modular serration System SMW

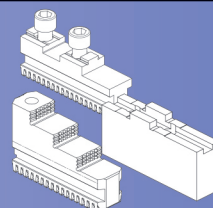


Page 109

8

Quick jaw change

For manual and power chucks
helix modular serration System Forkardt



Page 149

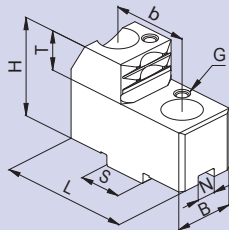
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Special jaws | Boring rings
Cleaning plate | Gripping force tester
Repair service | Calculations



Page 183

GGK

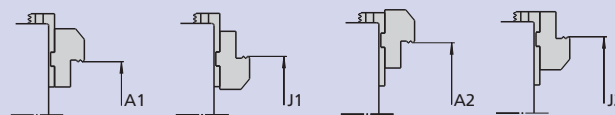


Hard roughing jaws for SMW-AUTOBLOK chucks with quick jaw change

- Tongue & groove
- For internal and external clamping

Type	Id. No.	B	H	T	G	N	S	b	L	kg/ Set	SMW- AUTOBLOK	Clamping ranges Ø*		Clamping ranges Ø*	
												External-A ₁	Internal-J ₁	External-A ₂	Internal-J ₂
GGK 1751	012464	25	40	16	M5	8	18	32	64	0.91	HG-F 160	25-60	132-170	40-78	150-188
GGK 1753	012466								60	0.88		50-88	105-142	68-106	122-160
GGK 1754	012467								56	0.80		75-113	79-117	93-131	97-135
GGK 2001	012469	28	45	20	M5	10	20	40	88	1.52	HG-F 210	29-56	186-240	37-94	224-280
GGK 2002	012470								66	1.28		60-117	125-182	89-155	163-220
GGK 2003	012471								66	1.19		97-153	88-145	135-191	126-183
GGK 2004	012472	40	50	22	M6	12	20	40	87	1.39	HG-F 260	-	54-86	-	68-124
GGK 2501	012473								94	2.38		35-66	192-258	64-130	256-322
GGK 2502	012474								72	2.08		70-136	122-188	134-200	186-252
GGK 2503	012475	50	55	25	M8	12	26	54	78	2.19	HG-F 315	100-166	92-158	164-230	156-222
GGK 2504	012476								110	2.88		-	-	-	70-134
GGK 4001	012478								104	4.01		60-102	200-280	88-182	280-375
GGK 4002	012479	60	74	35	M8	18	30	60	91	3.58	HG-F 400	124-218	84-178	204-298	164-258
GGK 4003	012480								147	5.50		-	70-160	-	-
GGK 5001	012481								125	7.58		60-160	240-375	145-280	350-490
GGK 5002	012482	50	56	25	M8	18	30	60	108	6.67	-	150-280	120-260	265-400	240-370
GGK 5003	012483								136	4.96		-	100-180	-	-

Clamping ranges

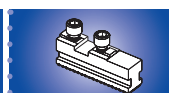


Base jaw position "P"

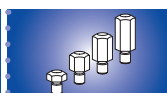
Base jaw position "O"



• SMW-AUTOBLOK
• 108, 184



• SMW-AUTOBLOK
• 152



• SMW-AUTOBLOK
• 187