

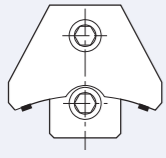
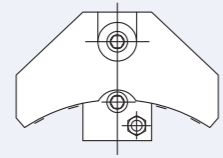
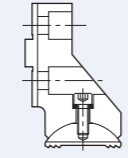
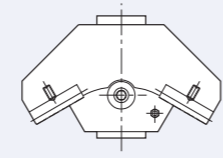
Datasheet for special hard or soft top jaws (Page 1 / 2)

■ Simply copy and fax to: +49 (0) 7542 3886
 ■ Download from www.smw-autoblok.de

Contact data	
Company:	
Customer-No. (if known):	Telephone:
Street:	Fax:
Zip Code/ Village:	E-Mail:
Contact:	Contact at SMW-AUTOBLOK (if known):
Department:	Date:

Workpiece	
>> Attention: Mark the clamping and locating area of the work piece in your drawing.	
Work piece type:	
Material:	KS-factor:
Clamping area: <input type="checkbox"/> raw <input type="checkbox"/> pre machined <input type="checkbox"/> finish machined	
Marks from gripping allowed: <input type="checkbox"/> Yes <input type="checkbox"/> No	
Deformation allowed: <input type="checkbox"/> Yes: mm <input type="checkbox"/> No	

Process	
<input type="checkbox"/> Turning	<input type="checkbox"/> Milling
<input type="checkbox"/> Finishing	<input type="checkbox"/> Grinding
<input type="checkbox"/> Other	<input type="checkbox"/> Drilling
	<input type="checkbox"/> Roughing
	<input type="checkbox"/> with coolant
	<input type="checkbox"/> dry machining
Max. machining speed in rpm:	Max. machine speed in rpm:
Feed per rev. in mm/rev:	Cutting depth in mm:

Jaw version			
<input type="checkbox"/> 1. OP	<input type="checkbox"/> Gripper jaws	<input type="checkbox"/> See datasheet (Special jaws on customer request)	
<input type="checkbox"/> 2. OP	<input type="checkbox"/> Soft jaws	<input type="checkbox"/> non serrated clamping area	<input type="checkbox"/> diamond serration
<input type="checkbox"/> Slot and serration milled		<input type="checkbox"/> Slot and serration ground	
<input type="checkbox"/> Clamping and location surface pre machined for finishing on the machine at the customer			
<input type="checkbox"/> Turn over clamping = both ops. in one jaw set			
<input type="checkbox"/> 6 point clamping radial	<input type="checkbox"/> 12 point clamping radial	<input type="checkbox"/> axial swivelling	<input type="checkbox"/> axial und radial swivelling
			

Datasheet for special hard or soft top jaws (Page 2 / 2)

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Power chuck	
Manufacturer:	
Type and Size:	
Number of jaws:	
Jaw mounting:	<input type="checkbox"/> Slot and serration (If it is a special chuck please send a drawing!)
	<input type="checkbox"/> Slot width: mm
Serration:	<input type="checkbox"/> 1/16" x 90° <input type="checkbox"/> 3/32" x 90° <input type="checkbox"/> 1.5 x 60°
	<input type="checkbox"/> 3 x 60° <input type="checkbox"/> Modul 2
	<input type="checkbox"/> Tongue and groove (If it is a special chuck please send a drawing!)
	<input type="checkbox"/> Other:

Machine	
Max. Schwing-Ø in mm:	<input type="checkbox"/> Dynamic balancing with work piece
Machine spindle:	<input type="checkbox"/> Horizontal <input type="checkbox"/> Vertical
	<input type="checkbox"/> Inverted
Loading:	<input type="checkbox"/> Manual <input type="checkbox"/> automatic (send information about interference with loader!)

Other