



- Sealed – protected spindle
- Self-centering

Application/customer benefits

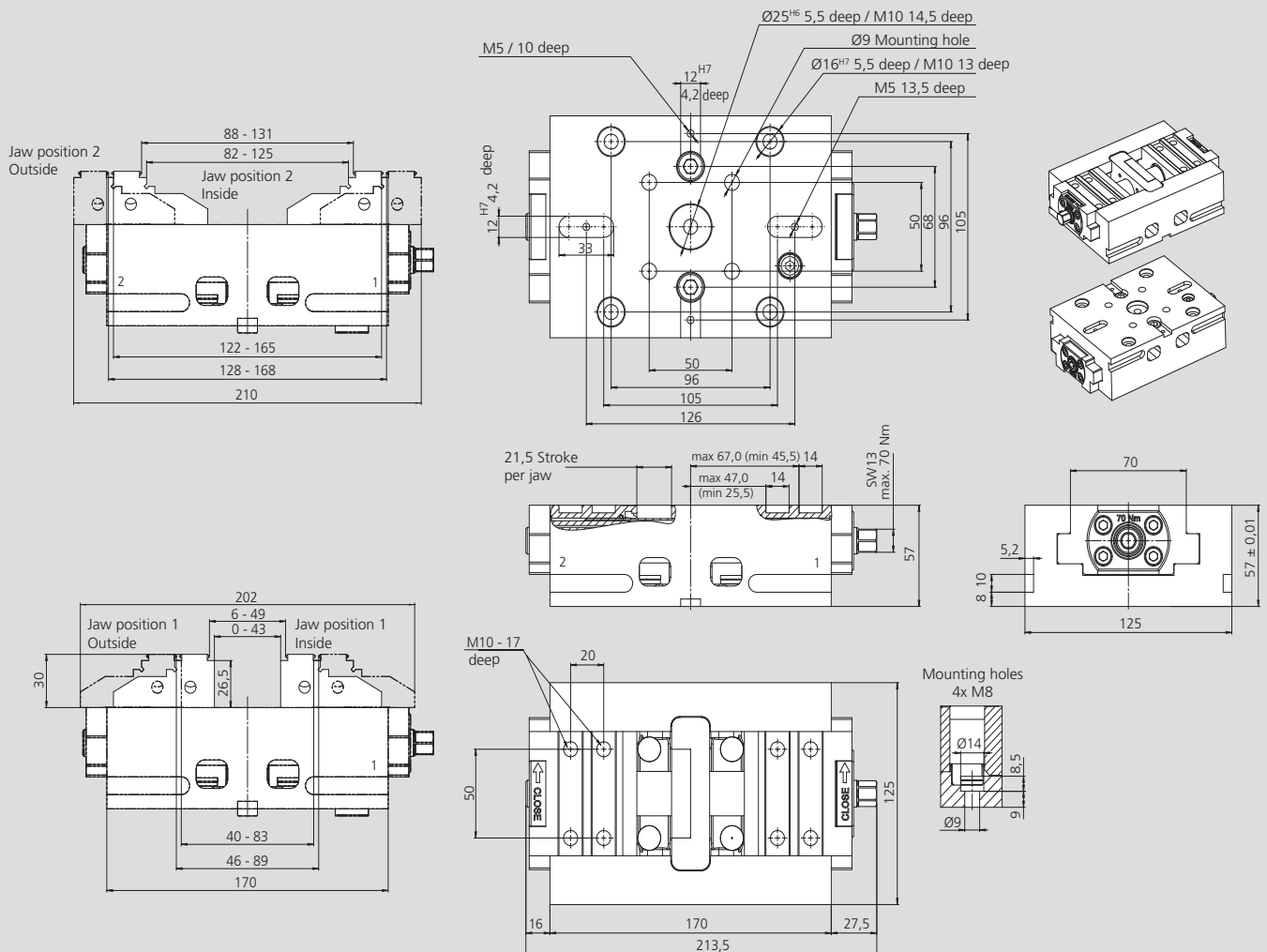
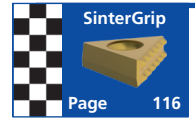
- Precision 5-axis centric clamping vise with highest repeatability
- Sealed spindle for protection against contamination
- Compact design for best accessibility and with large chip evacuation windows
- PREMIUM: Jaws with SinterGrip clamping inserts for lowest clamping depth of the workpiece without pre-marking
- Shorter version
- Ideal for OP 10 and OP 20

Technical features

- Self-centering
- Manual actuation from both sides
- Clamping range 0 to 168 mm
- Arithmetic total of all moving clamping jaws up to 35 kN (at 70 Nm)
- Jaw width 125 mm
- Interface for zero point clamping systems APS / WPS / ZeroAct and Lang 96 mm as a standard

Standard equipment

5-axis vise with wrench, BASIC: 1 set top jaws Gripper
PREMIUM: SinterGrip top jaws with 12 pieces SinterGrip clamping inserts
and 12 pieces protection covers and mounting bolts



Subject to technical changes.

Order review

Type	Clamping range [mm]	Id. No.
ST5-2G S 125 BASIC with gripper jaws	0 - 168	466058
ST5-2G S 125 PREMIUM with SinterGrip jaws STD	0 - 168	466059
ST5-2G S 125 PREMIUM with SinterGrip jaws ALU	0 - 168	466059A
ST5-2G S 125 PREMIUM with SinterGrip jaws HRC	0 - 168	466059H
ST5-2G S 125 without top jaws	0 - 168	466057