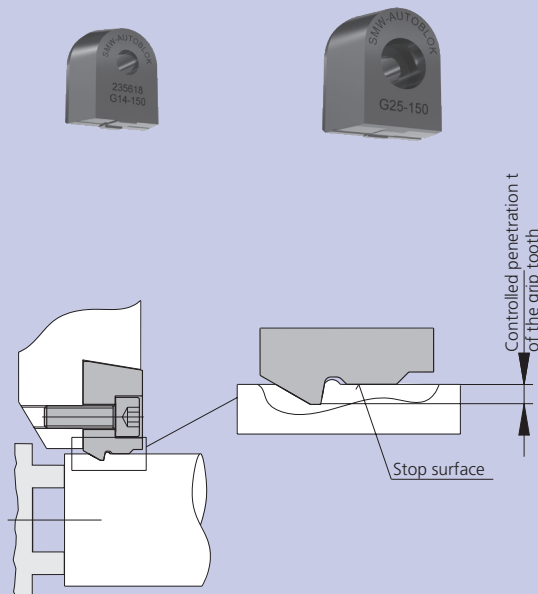


■ With pull down effect

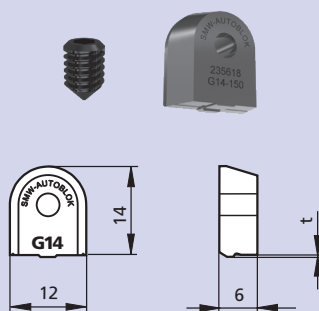
G14 + G25



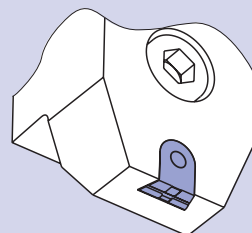
G-gripper characteristics

- Type G grippers have a stop surface for a **controlled penetration** of the grip tooth.
- **The workpiece is clamped concentric on the stop surface**, so that the clamping dia. and the machining dia. are concentric.
- The **high precision** of the gripper guarantees concentricity even after replacing worn out grippers.
- Highest torque transmission is guaranteed with the **combination of friction and positive drive**.
- The geometry of the gripper creates a **pull down effect** on the workpiece.
- **TIN coated high speed steel** for long life.
- You can **select the corresponding gripper** for all applications according to the grind stock allowance.
- Gripper with **controlled penetration** 0.070 - 0.30 mm are standard.
- **Special grippers are available** on request.

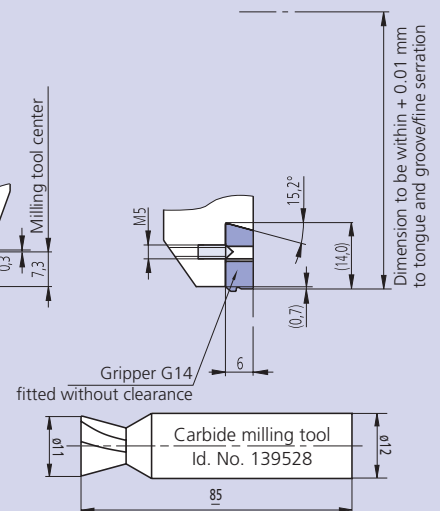
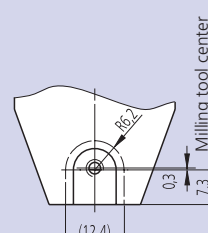
G14 (light duty version) material: HSS



Mounting dimension

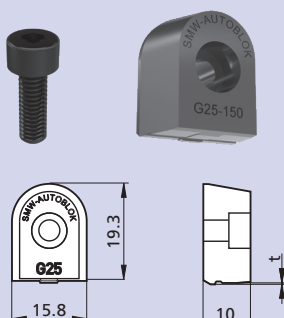


Measured into sharp corner

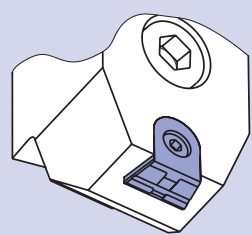


SMW-AUTOBLOK Type	G14-070	G14-100	G14-125	G14-150	G14-175	G14-200
Controlled penetration t	0.070	0.100	0.125	0.150	0.175	0.200
Id. No.	235615	235616	235617	235618	235619	235620

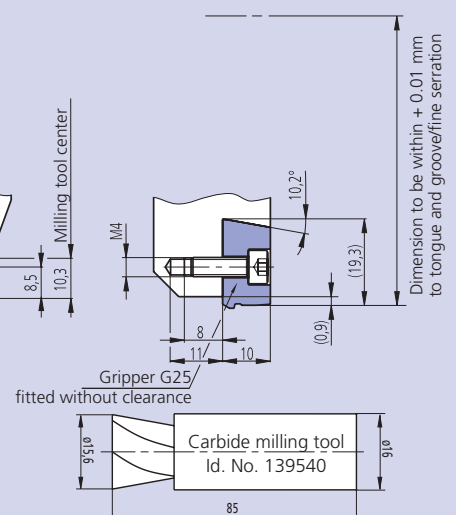
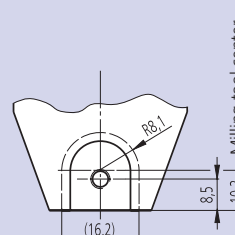
G25 (heavy duty version) material: HSS



Mounting dimension



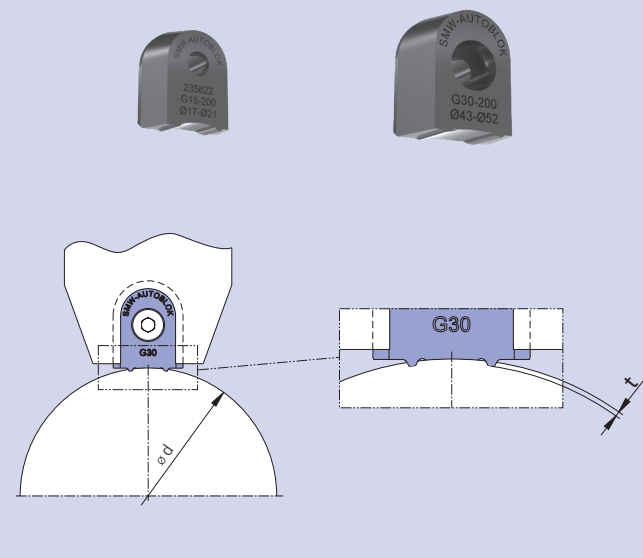
Measured into sharp corner



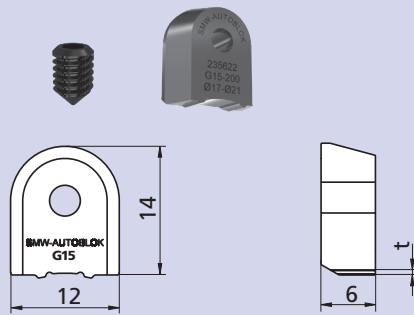
SMW-AUTOBLOK Type	G25-100	G25-150	G25-200	G25-250	G25-300
Controlled penetration t	0.10	0.15	0.20	0.25	0.30
Id. No.	232704	231275	231276	231277	231278

■ For highest torque transmission

G15 + G30



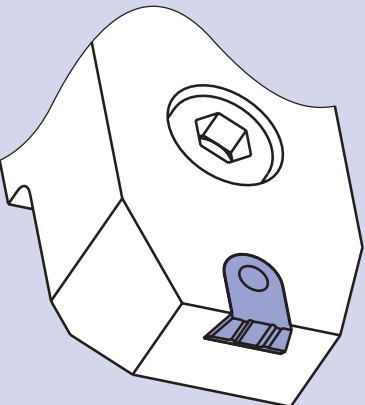
G15 (light duty version)
material: HSS



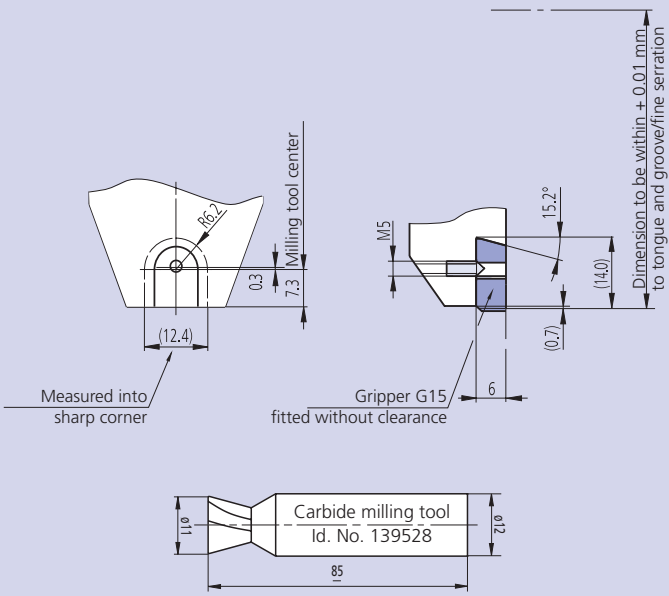
SMW-AUTOBLOK Type	G15-150	G15-200	G15-250
Work piece-Ø	17 - 21		
Controlled penetration t	0.15	0.20	0.25
Id. No.	235621	235622	235623
Work piece-Ø	22 - 27		
Controlled penetration t	0.15	0.20	0.25
Id. No.	237762	237763	237764
Work piece-Ø	28 - 34		
Controlled penetration t	0.15	0.20	0.25
Id. No.	235624	235625	235626
Work piece-Ø	35 - 42		
Controlled penetration t	0.15	0.20	0.25
Id. No.	237765	237766	237767
Work piece-Ø	43 - 53		
Controlled penetration t	0.15	0.20	0.25
Id. No.	235627	235628	235629
Work piece-Ø	54 - 78		
Controlled penetration t	0.15	0.20	0.25
Id. No.	237400	237401	237402
Work piece-Ø	79 - 175		
Controlled penetration t	0.15	0.20	0.25
Id. No.	237409	237410	237411

G-gripper characteristics

- Type G grippers have a stop surface for a **controlled penetration** of the grip tooth.
- **The workpiece is clamped concentric on the stop surface**, so that the clamping dia. and the machining dia. are concentric.
- The **high precision** of the gripper guarantees concentricity even after replacing worn out grippers.
- Highest torque transmission is guaranteed with the **combination of friction and positive drive**.
- **TIN coated high speed steel** for long life.
- You can **select the corresponding gripper** for all applications according to the grind stock allowance.
- Gripper with **controlled penetration** 0.15 - 0.30 mm are standard.
- **Special grippers are available** on request.

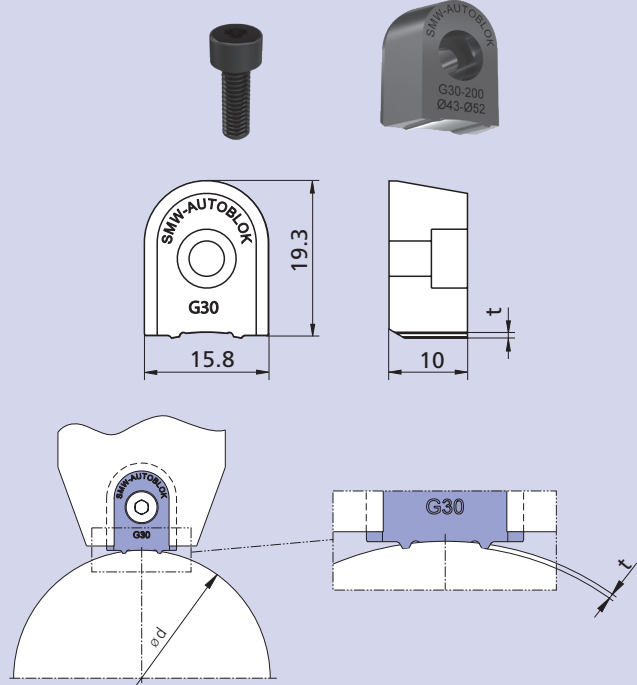


Mounting dimension

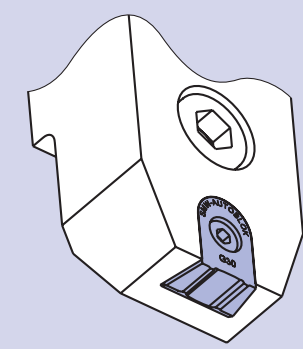


■ For highest torque transmission

G30 (heavy duty version)
material: HSS



SMW-AUTOBLOK Type	G30-200	G30-250	G30-300
Work piece-Ø	24 - 32		
Controlled penetration t	0.20	0.25	0.30
Id. No.	237841	237842	237843
Work piece-Ø	33 - 42		
Controlled penetration t	0.20	0.25	0.30
Id. No.	233481	233482	233483
Work piece-Ø	43 - 52		
Controlled penetration t	0.20	0.25	0.30
Id. No.	233421	233422	233423
Work piece-Ø	53 - 64		
Controlled penetration t	0.20	0.25	0.30
Id. No.	233485	233486	233487
Work piece-Ø	65 - 84		
Controlled penetration t	0.20	0.25	0.30
Id. No.	234811	234812	234813
Work piece-Ø	85 - 119		
Controlled penetration t	0.20	0.25	0.30
Id. No.	237291	237292	237293
Work piece-Ø	120 - 174		
Controlled penetration t	0.20	0.25	0.30
Id. No.	237299	237300	237301
Work piece-Ø	175 - 335		
Controlled penetration t	0.20	0.25	0.30
Id. No.	237422	237423	237424



Mounting dimension

