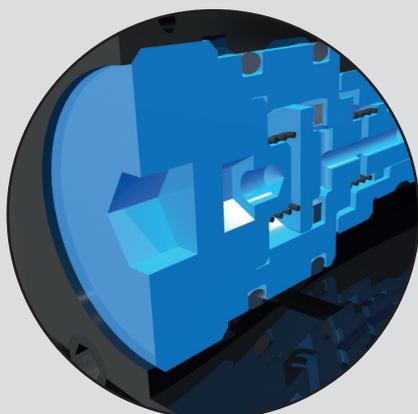


Pneumatic valve

■ Pneumatic jaw stroke control valve

Optional

Available for
STV-2 STV-3
PTP PTH



Twin Vise type	Id. No.
125 STV-2	90902283
180 STV-2	90902283
225 STV-2	90902283
180 STV-3	97901801
225 STV-3	97902204
100 PTP PTH	90901163
125 PTP PTH	90901763
160 PTP PTH	90901763
200 PTP PTH	90901763
250 PTH	90901763

The pneumatic open / close stroke control valve signals the locking jaws end-of-stroke positions, both in fully opened and fully closed positions.

The valve needs a pneumatic line with **filtered and lubricated air and a pressure of 0,5-1 bar**.

- when the locking jaws are in one of the end stroke position (fully opened or closed), the valve is open causing a pressure drop in the pneumatic line or the beginning of an air flow.

- when the locking jaws are in the working stroke, the valve is closed and there is no pressure drop in the pneumatic line and there no air flow.

ONLY THE PTP AND PTH VISES

The vises can be supplied (when requested) with the **opposite functioning** of the valve: that is closed valve at the end of the strokes and open in the working / middle stroke.

4

Safety valve SAB-1

(Optional)

Pneumatic gun

With steel nozzle



The Safety valve SAB-1 maintains air pressure in the cylinder pallet transportation / storage or machining without feed.